

Piercing Press

BLM B42 CNC



stock-no.:	0100045
type of machine:	Piercing Press
make:	BLM
type:	B42 CNC
year of manufacture:	1990
type of control:	CNC
country of origin:	Italy
storage location:	Leipzig 1
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

tube diameter:	42 mm
wall strength:	25 mm
bending radius min.:	mm
round bar steel:	max. Ø 20 mm
square material:	Rohr 25 x 25 mm
bending radius max.:	innen max: Ø 20 und außen max: Ø 170 mm
bending angle max.:	°
bending speed:	keine Angaben °/s
tube pipe draw up length:	3000 mm
control:	Software RC 7000
total power requirement:	
weight of the machine ca.:	2,8 t
dimensions electric cabinet:	800 x 700 x 2000 mm
dimension machine approx.LxWxH:	5,1 x 0,7 x 2,0 m
dimension control panel:	m

additional information

Application: Machining of deformable tubes, rectangular tubes and round bars and square tubes.

Description of the software RC7000, programming manual

rectangular tube 42 x 20 x 2,5mm

bending direction to the left

Operation via control panel with monitor

Accessories:

-div. bending tools for tube Ø 25mm

-12 div. collets

-div. auxiliary and clamping devices