

Radial Drilling Machine

H. Cegielski GRV 554



stock-no.:	0200360
type of machine:	Radial Drilling Machine
make:	H. Cegielski
type:	GRV 554
year of manufacture:	1978
type of control:	conventional
country of origin:	Poland
storage location:	Leipzig 2
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

bore capacity in steel (diameter):	100 mm
arm length:	400 - 2100 mm
cantilever adjustment vertical:	100 mm
spindle taper MT:	50
drill depth:	415 mm
spindle stroke:	400 (Skala) mm
column turnable:	360 °
column diameter:	Ø 500 mm
distance drilling head - clamping area:	min./max.: 400 / 1.800 mm
number of spindle speeds:	12,5 ... 1.600 / 15 step U/min
feed:	0,063 ... 2,5 / 15 step mm/U
table clamping surface::	L x B: 2.000 x B: 950 mm
total power requirement:	ca. 35 kW
weight of the machine ca.:	o. Würfel = 8,0 t
dimension machine approx.LxWxH:	3,40 x 1,16 x 3,51 m

additional information

further information:
- drilling spindle travel horizontal 1.700mm

Equipment:

- incl. drilling cube (horizontal surface: 1000 x 1000 x 500 mm, central bore Ø 35mm; 6 T-slots), (vertical surface: 1,000 x 500mm, 3-T-slots)
- control panel
- coolant system