

Gang Drilling Machine

WMW Saalfeld BKR 20x4 AI



Sorry the machine has been sold already!

stock-no.:	0200438
type of machine:	Gang Drilling Machine
make:	WMW Saalfeld
type:	BKR 20x4 AI
year of manufacture:	nicht bekannt
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

number of spindles:	4
bore capacity in steel (diameter):	25 mm
bore stroke:	140 / 220 mm
drill capacity in cast iron:	32 mm
drill spindle - Morse Taper:	Bohrsäule 1-3: MK3
drill spindle - Morse Taper:	Bohrsäule 4: MK4
headstock adjustment:	270 mm
number of spindle speeds:	90...1000 / 180...2000 U/min.
spindle distance:	450 mm
headstock adjustment:	300 manuell mm
distance between table/spindle:	630 mm
feed::	3x 0,08...0,32 und 1x 0,008...1,25 mm/U
revolution per minute:	90 - 1000 / 8step U/min
table surface area:	355 x 1800 mm
table adjustment:	400 manuell mm
total power requirement:	ca. 9,6 kW
weight of the machine ca.:	2,5 t
dimension machine approx.LxWxH:	2,1 x 1,0 x 2,4 m

additional information

Thread cutting, right-left rotation
Drilling capacity in steel: 3x 20mm and 1x 25mm
Drilling capacity in cast iron: 3x 25mm and 1x 32mm
Bohrsäule Nr. 4: BK 25 mit Gewindeschneiden, Rechts-Linkslauf
Bohrsäulen 1 - 3 RechtslaufBohrleistung in Stahl: 3x 20mm und 1x 25mm
Bohrleistung in GG: 3x 25mm und 1x 32mm
NOT AUS über Fußbügel
Kühleinrichtung ist elektrisch vorgerüstet