

Center Lathe TOS SUS 80



Sorry the machine has been sold already!

stock-no.:	0303003
type of machine:	Center Lathe
make:	TOS
type:	SUS 80
year of manufacture:	ca. 1975
type of control:	conventional
country of origin:	Czech Republic
storage location:	Leipzig 5
delivery time:	on request
freight basis:	EXW, free on truck
price:	on request



technical details

turning diameter over bed:	840 mm
turning diameter over support:	530 mm
Turning length:	max. 6500 mm
center height measured in bed:	395 mm
cross slide - travel:	465 mm
spindle speed::	7,1 - 900 / 22 step U/min
rapid traverse:	4,3 m/min
Spindle diameter:	Ø 82 mm
tailstock taper MT:	MK 6
tailstock quill stroke:	335 mm
total power requirement:	20 kVA
weight of the machine ca.:	8,2 t
dimension machine approx.LxWxH:	8,0 x 1,9 x 1,7 m
dimensions electric cabinet:	0,9 x 0,36 x 1,6 m

additional information

further technical details:
travel transverse support 465 mm, tool support 195mm
feed longitudinal 0,049 - 3 mm/revolution and cross feed 5 x of the longitudinal feed
thread cutting metric, inch modul
equipped:
4 times tool swivel holder
cone turning device
coolant supply
copy device
3 jaw chuck Ø 400 mm with internal jaws and external jaws
accessories:
face plate Ø 800mm with 1 set jaws
steady rest 310mm
steady rest 520mm

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div. change gear wheels
i.D.