

Center Lathe Stankoimport 1M63B



Sorry the machine has been sold already!

stock-no.: 0303041
type of machine: Center Lathe
make: Stankoimport
type: 1M63B
year of manufacture: -
type of control: conventional
country of origin: Russia
storage location: Leipzig 2
delivery time: on request
freight basis: EXW, free on truck unpacked
price: on request



technical details

turning diameter over bed:	630 mm
turning diameter over support:	350 mm
turning length:	3000 mm
centre height:	im Bett gemessen: 300 mm
support travel z-axis:	400 (quer) mm
support travel x-axis:	3000(längs) mm
spindle passage:	65 mm
spindle bore of work spindle:	Ø 70 mm
range of revolution per minute:	10 - 1250 / 24 step U/min
rapid travel - longitudinal/face:	5,2 / 8 m/min
range of feed in x - axis:	0,06 - 1,00mm/U / 0,084 - 1,4mm/U
range of feed in y - axis:	0,024 - 0,37mm/U / 0,034 - 0,518 mm/U
tailstock quill taper MT:	5
tailstock quill adjustment:	240 mm
total power requirement:	15kW
weight of the machine ca.:	6,0 t
dimension machine approx.LxWxH:	5,1 x1,7 x1,6 m

additional information

Bed guide without gap
1x Lynette Ø mm open
1x Lynette Ø 180mm closed
3-jaw chuck Ø 400mm
4-fold tool holder
Coolant device with pump
Threading; metric; inch; module and pitch possible