

Pipe-Bending Machine

Schwarze-Robitec CNC 20 P



Sorry the machine has been sold already!

stock-no.:	0100026
type of machine:	Pipe-Bending Machine
make:	Schwarze-Robitec
type:	CNC 20 P
year of manufacture:	1986
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



technical details

tube diameter:	Ø 4 - Ø 20 mm
wall strength:	2 mm
bending radius min.:	Ø 10 mm
bending radius max.:	Ø 75 mm
bending speed:	35 mm/min
tube pipe draw up length:	2000 mm
Number of working hours:	8 139 h
total power requirement:	ca. 7,5 kW
weight of the machine ca.:	1,1 t
dimension machine approx.LxWxH:	3,1 x 1,0 x 1,4 m
dimension control panel:	0,82 x 0,74 x 1,30 m

additional information

fully automatic, electric-hydraulic cold tube bending machine with numeric control

- multiple radii possible
- preferable labor-less bending application via hydraulic pipes, brake line and such as injection line etc.
- max. work performance per hour approx. 1000 bendings (referring to manufacturer)
- bending head with vertical tube clamping
- bending speed: forward speed 35 U/min, continuous and return speed 35 U/min. constant
- max. bending angle 180 degrees!
- travels longitudinal process low speed and in high speed
- control panel Schwarze Robitec, control system CNC memory Schwarze -Wirtz with memory model
- control via 3 div. foot pedals

machine accessories:
div. molds, diameter 6, 8, 10, 12 mm, (list is available)