

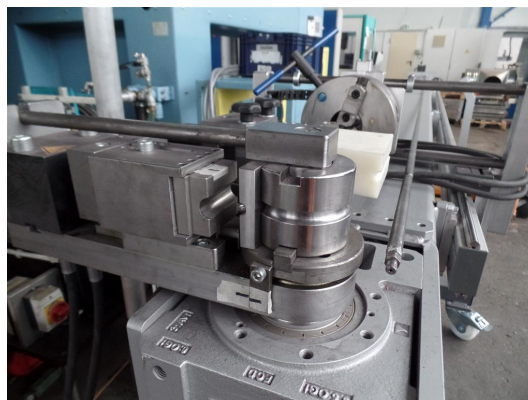
# Piercing Press

## Zopf S42



Sorry the machine has been sold already!

stock-no.:	0100032
type of machine:	Piercing Press
make:	Zopf
type:	S42
year of manufacture:	2018
type of control:	NC
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



### technical details

tube diameter:	42 mm
wall strength:	3 mm
bending radius min.:	40 mm
bending radius max.:	150 mm
bending angle max.:	180 °
bending speed:	4,7 mm/min
Tube length:	ca. 6000 mm
control for program:	Zopf Programmierung
total power requirement:	5,2 kW
weight of the machine ca.:	2,5 t
dimension machine approx.LxWxH:	6,6 x 1,15 x 1,8 m
dimension control panel:	0,45 x 0,40 x 1,08 m

### additional information

Application Multiple bending of tube profiles in 3 levels  
The machine is as good as new and rarely used.

Possible bending performance:

- Tube =  $\varnothing$  54 x 3 mm and currently on machine:  $\varnothing$  30 mm
- Square tube = 30 x 30 x 2 mm
- Smallest tube  $\varnothing$  20 mm
- Bending direction left

The machine is equipped with a chuck  $\varnothing$  200 mm with clamping jaws.  
Operation via foot switch and / or control stand and monitor.  
Material feed (incremental), manually adjustable  
Rotation angle manually adjustable.

Accessories:

- various clamping and auxiliary equipment

# Piercing Press

## Zopf S42



- 3 special mould inserts Ø 22 R 56 / Ø 12 R 68 / Ø 12 R 48  
i.D.