# Pipe-Bending Machine
# TUBOMAT 642

Sorry the machine has been sold already!

| | |
|---|---|
| stock-no.: | 0100035 |
| type of machine: | Pipe-Bending Machine |
| make: | TUBOMAT |
| type: | 642 |
| year of manufacture: | nicht bekannt |
| type of control: | CNC |
| country of origin: | Germany |
| storage location: | Leipzig 1 |
| delivery time: | immediately |
| freight basis: | EXW, free on truck |
| price: | on request |

## technical details

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|---|---|
| tube diameter: | 6 - 42 mm |
| wall strength: | 3 mm |
| bending radius min.: | mm |
| bending radius max.: | 90° im Nachsetzen 180° mm |
| bending speed: | 20° / Sek. |
| tube pipe draw up length: | 6000 mm |
| Number of working hours: | h |
| total power requirement: | 1,5 kW |
| weight of the machine ca.: | 0,62 t |
| dimension machine approx.LxWxH: | 3,5 x 0,8 x 1,25 m |

## additional information

The machine has the following production options: sawing, deburring, beading, chamfering and cutting ring assembly.
- Saws: motor-driven with stop and linear scale.
- Chamfering: 30° chamfering e.g. welding chamfer machining
- Flanging: with tools Ø 12, 15, 18, 22, 28 mm (machining unit integrated)
- Deburring: Inner and outer deburrers

Bending can take place in multiple radius.
The machine is mobile and can be mounted at different locations.

Accessories:
- various bending tools for tube Ø 12, 15, 22, 28 and 2x Ø 18 x 2 mm
- various clamping and auxiliary equipment
- various inserts for cutting ring assembly

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