

# Pipe-Bending Machine

## TUBOMAT 642



Sorry the machine has been sold already!

stock-no.:	0100035
type of machine:	Pipe-Bending Machine
make:	TUBOMAT
type:	642
year of manufacture:	nicht bekannt
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



### technical details

tube diameter:	6 - 42 mm
wall strength:	3 mm
bending radius min.:	mm
bending radius max.:	90° im Nachsetzen 180° mm
bending speed:	20° / Sek.
tube pipe draw up length:	6000 mm
Number of working hours:	h
total power requirement:	1,5 kW
weight of the machine ca.:	0,62 t
dimension machine approx.LxWxH:	3,5 x 0,8 x 1,25 m

### additional information

The machine has the following production options: sawing, deburring, beading, chamfering and cutting ring assembly.

- Saws: motor-driven with stop and linear scale.
- Chamfering: 30° chamfering e.g. welding chamfer machining
- Flanging: with tools Ø 12, 15, 18, 22, 28 mm (machining unit integrated)
- Deburring: Inner and outer deburrers

Bending can take place in multiple radius.  
The machine is mobile and can be mounted at different locations.

#### Accessories:

- various bending tools for tube Ø 12, 15, 22, 28 and 2x Ø 18 x 2 mm
- various clamping and auxiliary equipment
- various inserts for cutting ring assembly