

CNC - production lines for window

Ingenierbüro Maschinenbau GmbH BJM RF-9L / H



stock-no.:	0100036
type of machine:	CNC - production lines for window
make:	Ingenierbüro Maschinenbau GmbH BJM
type:	RF-9L / H
year of manufacture:	1998
type of control:	CNC
country of origin:	Germany
storage location:	Wolfen-Bitterfeld
delivery time:	immediately
freight basis:	ex location Bitterfeld, free on truck
price:	on request



technical details

tube diameter max.:	mm
tube diameter min.:	mm
wall thickness max.:	mm
profile width:	50 mm
Air volume:	m ³ /h
work height max.:	950 mm
interface:	RS 232 Pinout
band speed:	m/min
total power requirement:	kVA
Weight approx.:	t
dimensions of machine:	mm
dimension working table:	

additional information

Window profile processing machine

for materials such as plastic, aluminum and wooden windows in a continuous process. The materials are conveyed by a pneumatic transport and clamping system.

The system consists of two work stations (machines), an electrical control cabinet, and a control panel and transport units.

As well as columns with transport system vibrator, chip transport unit and column with receipt printer.

Our photos are first taken from the location and then further pictures are how the plant is stored in our stock ready for transport.

Workstation no. 1 (machine 1):

- sawing station with saw blade \varnothing 400 x 4,5mm
- drilling unit with clamping cartridge (vertical upwards)
- drilling unit with clamping cartridge (horizontal)
- Boring with clamping cartridge (vertical down)
- twin drilling unit with clamping cartridge (vertical down)
- 45° drilling unit with clamping cartridge (upwards)

Working station no. 2 (machine 2):

- drilling unit with clamping cartridge (vertical upwards)
- milling spindle horizontal with 11 side milling cutters
- Drilling unit with clamping cartridge (vertical down)
- Drilling unit with clamping cartridge (vertical upwards)
- Drilling unit with clamping cartridge horizontal

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2 transport units: motor driven

-LxWxH: 5.650 x 2.400 x 1.000mm

-track width 1.980mm

2 pieces transport units: motor driven

-LxWxH: 2.150 x 2.750 x 1.050mm

-track width 2.300mm