

Piercing Press

Tracto-Technik Tubobend 50 B 102S



Sorry the machine has been sold already!

stock-no.:	0100038
type of machine:	Piercing Press
make:	Tracto-Technik
type:	Tubobend 50 B 102S
year of manufacture:	2002
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 5
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

tube diameter:	50 mm
wall strength:	5 mm
bending radius min.:	50 mm
bending radius max.:	150 mm
bending speed:	20° /sec.
tube pipe draw up length:	ca. 4500 mm
control:	elektronische 1-Achsen Steuerung
total power requirement:	4,0 - 3Ph-400V/50Hz (24V DC) kW
weight of the machine ca.:	1,7 t
dimension machine approx.LxWxH:	4,1 x 1,0 x 1,3 m
dimension control panel:	0,75 x 0,65 x 1,2 m

additional information

Right bending direction
Operation via control panel
The tube is picked up manually by means of a 3-jaw chuck Ø 140 mm.
The machine is equipped with wheels. (2x swivel/brake)
For bending solid materials between Ø 4 mm and Ø 50mm.

Equipment:
-Oil collection tray
-3x push rods Ø 25mm
-oil mist lubrication for mandrel
-bending step counter (digital)