

Pipe-Bending Machine

Transfluid MB 642



Sorry the machine has been sold already!

stock-no.:	0100043
type of machine:	Pipe-Bending Machine
make:	Transfluid
type:	MB 642
year of manufacture:	2008
type of control:	other
country of origin:	Germany
storage location:	Leipzig 5
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

tube diameter:	6 42 mm
wall strength:	mm
bending radius min.:	15 mm
bending angle max.:	150 °
voltage:	400V / 50Hz V / Hz
total power requirement:	1,1 kW
machine weight approx.:	85 ohne Werkzeugformen kg
dimension machine approx.LxWxH:	0,85 x 0,50 x 1,1 m
dimension control panel:	m

additional information

The mobile bending machine MB 642 is designed for the production of elbows on pipes of the following dimensions and materials:

- outer Ø of pipes 6 - 42mm
- max. wall thickness of the pipes Ø 38 x 6mm to Ø 42 x 4mm
- outer Ø (solid material) <30mmk with special tool!
- only soft preheated, bendable material

Mode of operation: hydraulic in manual mode

Angle preselection and switch-off via scale with switching cam and limit switch, continuously variable

The bending head can be tilted, the upper part of the bending head can be removed.

Drive via hydraulic cylinder with operating pressure 200bar

incl. pipe deburrer RE 642, three-bladed 60° HSS inner deburrer 225 rpm and single-bladed 60° HSS outer deburrer 150 rpm.

The bending templates from Ø 12 - 20mm have a bending angle of 15° - 150°, the bending templates from Ø 22 - 42mm have a bending angle of 15° to 150°.

The bending tools: Ø 12, 15; 18; 20; 22; 25; 28; 30; 35; 38; 42 are charged additionally at the price of 1.200,00 Euro