

Sheet straightening machine

WMW GOTHA UBR 16x2500 /1-10



Sorry the machine has been sold already!

stock-no.:	0100549
type of machine:	Sheet straightening machine
make:	WMW GOTHA
type:	UBR 16x2500 /1-10
year of manufacture:	1974/Retrofit 2019/2
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 5
delivery time:	3 months after order
freight basis:	EXW, free on truck
price:	on request



technical details

plate width:	2500 mm
plate thickness:	16 mm
smallest sheet thickness:	6 mm
Number of Straightening rolls:	11
roll diameter:	180 mm
straightening roll diameter:	180 mm
straightening feed:	10-16-20 m/min
throughput speed:	10 m/min
total power requirement:	75 kW
weight of the machine ca.:	56 t
dimension machine approx.LxWxH:	5,0x2,5x4,0 m

additional information

The machine will be modernized and refurbished. If you are interested, please contact us and we would like send you an offer.

Cold Sheet Metal Levelling Machine

techn. dimensions:

- max. throughput between the end switch: 2650mm

equipment:

- 6 pcs roller conveyors for intake/feed and outlet/ run-out, model U-beam construction with each 1 gear motor per roll conveyor band approx. 6,0 kW, chain drive for all rolls, rolls dia.= 190mm

Modernisation work to be carried out:

- revise of 39 support mounts
- clean, inspect the bearings (replace if necessary), regrease
- turning of the outer Diameter
- check of the levelling rolls drive gear, cleaning, checking,
- revision of 13 Cardan shafts
- dismantling, cleaning, regrease, mounting

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- work up 11 piece straightening rolls
- check for run-in points, hardness and diameter,
- resurfacing via fine grinding
- repainting the entire machine
- replacement of defective oil seals and gaskets, replacing the bearings if necessary
- check of the pre-transmission
- cleaning, checking, replacement of defective oil seals and gaskets,
- replacing the bearings as needed
- verification of screw jack / cleaning, checking,
- replacement of defective oil seals and gaskets, replacing the bearings if necessary
- verification of the screw jack for height adjustment of the lower straightening rolls
- cleaning, checking, replacement of defective oil seals and gaskets, replacing the bearings if necessary