

# Sheet straightening machine

## WMW GOTHA UBR 16x2500 /1-10



Sorry the machine has been sold already!

stock-no.:	0100549
type of machine:	Sheet straightening machine
make:	WMW GOTHA
type:	UBR 16x2500 /1-10
year of manufacture:	1974/Retrofit 2019/2
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 5
delivery time:	3 months after order
freight basis:	EXW, free on truck
price:	on request



### technical details

plate width:	2500 mm
plate thickness:	16 mm
smallest sheet thickness:	6 mm
Number of Straightening rolls:	11
roll diameter:	180 mm
straightening roll diameter:	180 mm
straightening feed:	10-16-20 m/min
throughput speed:	10 m/min
total power requirement:	75 kW
weight of the machine ca.:	56 t
dimension machine approx.LxWxH:	5,0x2,5x4,0 m

### additional information

The machine will be modernized and refurbished. If you are interested, please contact us and we would like send you an offer.

#### Cold Sheet Metal Levelling Machine

##### techn. dimensions:

- max. throughput between the end switch: 2650mm

##### equipment:

- 6 pcs roller conveyors for intake/feed and outlet/ run-out, model U-beam construction with each 1 gear motor per roll conveyor band approx. 6,0 kW, chain drive for all rolls, rolls dia.= 190mm

##### Modernisation work to be carried out:

- revise of 39 support mounts
- clean, inspect the bearings (replace if necessary), regrease
- turning of the outer Diameter
- check of the levelling rolls drive gear, cleaning, checking,
- revision of 13 Cardan shafts
- dismantling, cleaning, regrease, mounting

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- work up 11 piece straightening rolls
- check for run-in points, hardness and diameter,
- resurfacing via fine grinding
- repainting the entire machine
- replacement of defective oil seals and gaskets, replacing the bearings if necessary
- check of the pre-transmission
- cleaning, checking, replacement of defective oil seals and gaskets,
- replacing the bearings as needed
- verification of screw jack / cleaning, checking,
- replacement of defective oil seals and gaskets, replacing the bearings if necessary
- verification of the screw jack for height adjustment of the lower straightening rolls
- cleaning, checking, replacement of defective oil seals and gaskets, replacing the bearings if necessary