

Automatic Punching Press - Double Column

WANZKE SP S 63



stock-no.:	0100631
type of machine:	Automatic Punching Press - Double Column
make:	WANZKE
type:	SP S 63
year of manufacture:	1990
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	by agreement
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

Pressure:	63 t
distance between columns:	200 mm
stroke:	150 mm
daylight:	430 mm
no. of strokes:	400 Hub/min
T-slots H 12 650:	18 mm
hole in table:	420x160 b x l mm
ram surface area:	650 x 450 mm
control:	Wanske Tronicpress CNC
passage of columns:	550x540 mm
tank:	200 l
stroke of ram - fixed:	100 mm
ram diameter:	40 mm
table height over floor:	1000 mm
table:	600x450 mm
table height over floor with metal base stand:	880 mm
total power requirement:	30 kW
weight of the machine ca.:	3,9 t

additional information

Hydraulic automatic punching press for precision work (high-speed press)

- for punching, drawing, pressing, minting, bending, riveting, straightening, assembling
 - with hydraulic gripper feed type HS 150 and 7-roller straightener (moving)
 - Normal strips of approx. 0.4mm - 2.5mm thickness x approx. 160mm width, as well as narrow strips up to approx. 4mm can be processed.
- Feed length can be adjusted as required via the control unit.
- with ram round column guide
 - with automatic central lubrication
 - High-speed: up to 400 strokes min-1
 - motorized adjustable fixed stop (bottom can be adjusted by hand/motorized)
 - Operating modes such as continuous stroke and/or single stroke

Equipment:

- 1x hydraulic unit
- 2x control cabinets