

Punching and shearing system

Muhr- und Bender Mubea-Matic CNC-P30/F30-2 FP-1P



Sorry the machine has been sold already!

stock-no.:	0100642
type of machine:	Punching and shearing system
make:	Muhr- und Bender
type:	Mubea-Matic CNC-P30/F30-2 FP-1P
year of manufacture:	1993
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 4
delivery time:	on request
freight basis:	EXW, free on truck
price:	on request



technical details

Punching capacity:	600 kN
cutting capacity :	- t
control:	auf Anfrage
cutting capacity :	1800 kN
flat material:	40x4 bis 200x15 mm
angle max.:	150x150x15mm
angle min.:	40x40x4mm
total power requirement:	46 kW
space requirement approx.:	auf Anfrage m
weight of the machine ca.:	3,0 t

additional information

U-profile punching machine for the automatic processing of flat steel, L-profiles and U-profiles

Plant consists of 2x hydr. Punch HL 500 (machining of flanges on U-profiles) and VP 600/510 with 3 pieces of punch tools, hydr. Shears HS 1800, transverse support, infeed conveyor roller, positioning device, discharge unit

Further technical information

Profile processing:

Flat material 40x4 to 200x15mm

L profiles 40x40x4 to 150x150x15mm and 45x30x4 to 200x100x14mm

U-profile web processing NP 65-240

Material strength 450 N / mm

Positioning weight max. 300kg

raw part length minimum requirements 3-6m

Punch:

Punching stroke up to 45mm

Punching capacity Ø 50mm in 10mm or Ø 30mm in 17mm

Throat 510mm

Scissors:

Shear stroke max. 55mm

Shear power angle steel 150x15mm; Profile 240mm (special knife); Flat steel 200x15mm

Length of rest piece min. approx. 90mm

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I.D.