

Punching and shearing system

Muhr und Bender Mubea CNC-P30/F30



Sorry the machine has been sold already!

stock-no.:	0100643
type of machine:	Punching and shearing system
make:	Muhr und Bender
type:	Mubea CNC-P30/F30
year of manufacture:	1992
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 4
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

Punching capacity:	600 kN
cutting capacity :	t
control:	
cutting capacity :	1800 kN
control:	Mubea Matic 100
flat material:	max: 200 x 15 mm
flat material:	min: 40 x 5 mm
angle max.:	150 x 15 und 200 x 100 x 14 mm
angle min.:	40 x 5 mm
total power requirement:	ca. 46 kW
space requirement approx.:	30,0 x 5,0 x 3,0 m
weight of the machine ca.:	t

additional information

Plant consists of:

1. shearing unit
2. positioning unit
3. flat punching unit
4. drilling unit
5. web and flat steel punching unit
6. signing device
7. transverse transport
8. feed and discharge
9. hydraulic unit

Longest part that can be manufactured: 12 000mm

This plant can be used for the following manufacturing processes:

- Punching (horizontal/vertical)
- Drilling (with drilling unit for horizontal web) Ø min./max.: 10 / 40 mm

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- Cutting/shearing (e.g. U-profile U 80 - U 220) Standard length at an angle of $> 40 \times 4 = 12 \text{ m}$
- Marking/stamping/signing, marking force 70 kN; stroke max. 110 mm; number of characters 24
- Material discharge with pusher Size 11,000 x 750 x 1,000 mm; outlet height 1,000 mm
- material feed with chain magazine size 17.000 x 900 x 1000mm; max. tool weight 500kg; infeed height 1.050 mm

Accessories:

- div, drill with cooling channel
- various square stamps
- various LL-stamps and round stamps