

# Stamping and Punching Machine

## Finn Power F6 SUV



Sorry the machine has been sold already!

stock-no.:	0100645
type of machine:	Stamping and Punching Machine
make:	Finn Power
type:	F6 SUV
year of manufacture:	2002
type of control:	CNC
country of origin:	Finland
storage location:	Leipzig 2
delivery time:	on request
freight basis:	EXW, free on truck
price:	on request



### technical details

sheet width:	3061 mm
plate length:	1528 mm
plate thickness:	8 mm
x-travel:	2584 mm
y-travel:	1560 mm
max. feed:	X-Weg: 90 m/min
max. feed:	Y-Weg: 60 m/min
press capacity:	31 (300kN) t
Table dimensions:	6280 x 3650 mm
distance between columns:	3950 mm
Passage height:	250 mm
workpiece weight:	max. 200 kg
control:	Siemens 840D
operating hours - idle run:	5790 (running time per 19.05.2020) h
Number of working hours:	23.139 (power on time per 19.05.2020) h
air pressure - required:	300 bar
work height max.:	920 mm
Total power requirement:	30 kW
Weight approx.:	11,8 t
dimension machine approx.LxWxH:	6,3 x 6,2 x 2,1 (aufgebaut) m
dimensions of hydraulic:	1600 x 1140 x 1850 mm

### additional information

The machine is in a very well maintained used condition.  
The sheets are transported/sliding over the brush table.  
The tables are 5-divided and two of them can be moved by hand.  
At the side there are 3 x clamps, for pneumatic clamping.

Turret tower/unit:

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- Tool magazine Ø 1030mm with turret for 20 tool stations
- Revolver speed 23.8 rpm.
- Punch size max. Ø 89mm
- Punching stroke approx. 30mm
- cylinder stroke: 12mm

#### Accessories:

various tools ( rectangle, round, oblong hole, square, trapezoid)