

# Flanging Machine

## FASTI 81504



Sorry the machine has been sold already!

|                      |                    |
|----------------------|--------------------|
| stock-no.:           | 0100715            |
| type of machine:     | Flanging Machine   |
| make:                | FASTI              |
| type:                | 81504              |
| year of manufacture: | ca. 1992           |
| type of control:     | conventional       |
| country of origin:   | Germany            |
| storage location:    | Leipzig 4          |
| delivery time:       | immediately        |
| freight basis:       | EXW, free on truck |
| price:               | on request         |



### technical details

|                                |                           |
|--------------------------------|---------------------------|
| plate thickness:               | 0,5 - 1,5 mm              |
| throat:                        | - mm                      |
| distance between roll centers: | - mm                      |
| working speed:                 | 4 und 8 m/min             |
| Table dimensions:              | 610 x 610 mm              |
| working depth:                 | bis/up to 20 mm           |
| total power requirement:       | 1,4 kW                    |
| machine weight ab.:            | 150 kg                    |
| dimensions of machine:         | L:0,6 x B:0,61 x H:1,12 m |

### additional information

- board height with standart forming roller: 4- 12mm
- sheet thickness adjustment continous
- flanging height adjustment continous up to 20mm
- circular blank production from Ø 180mm
- arc radius 100mm up to 90° arc segment
- front flanging roll can be swing out

appplication of materials: steet metal parts with straight, round and curved forms  
i.D.