

# Wire Straightening and Cutting Machine

## WAFIOS R 31



Sorry the machine has been sold already!

stock-no.:	0100806
type of machine:	Wire Straightening and Cutting Machine
make:	WAFIOS
type:	R 31
year of manufacture:	1975
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 5
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



### technical details

wire diameter - max.:	7 mm
wire diameter - min.:	1,5 mm
wire length:	mm
control for program:	SPS Simatic S5-100U
cutting length:	min. 20 mm
cutting length:	max. 3.000 mm
compressed air:	6 bar
Total power requirement:	11 kW
Weight approx.:	1,4 t
dimension machine approx.LxWxH:	3,3 x 1,2 x 1,8 m

### additional information

WIRE STRAIGHTING AND CUTTING MACHINE with rotating straightening body for straightening and cutting round iron and steel wires.

- feeding speed: max. 120 m/min. infinitely variable manually adjustable
- rotating straightening body speed 6,800 rpm, pitch 71 / 69
- transport rollers equipped with push and pull rollers, clamping pressure manually adjustable
- cutting device via tool bush / knife, cutting length manually adjustable, automatic release cycle
- cutting capacity continuous operation max. 270 strokes

accessories:  
div. pull and push rollers  
div. straightening body pairs of jaws