

Section Steel Shear

Kingsland Multi 70



stock-no.:	0104410
type of machine:	Section Steel Shear
make:	Kingsland
type:	Multi 70
year of manufacture:	2007
type of control:	conventional
country of origin:	UK
storage location:	Leipzig 2
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

throat:	640 mm
number of strokes:	Hub/min
height of stroke:	mm
round bar steel:	stanzen: Ø 26 x 20 mm
sheet thickness - max.:	mm
Punching capacity:	60 t
stroke:	mm
flat steel:	mm
total power requirement:	5,5 kW
weight of the machine ca.:	2,0 t
dimension machine approx.LxWxH:	2,0 x 1,0 x 1,8 m

additional information

hydraulic section steel shearing machine

shearing station:

-shear max. 300 x 20mm / 375 x 15mm

-shear cutting max. 150 x 13mm

-holding-down device adjustable in length to 630mm

profile station: processing of round and square profiles; U-profiles; double T-beams and non-symmetrical angles

Angle/profile cutting

-angle steel max. 90° shearing = 150 x 15mm and 45° shearing = 80 x 10mm

-U-I profile = 130 x 65mm; T profile = 90 x 12mm

-profile cutting max: round steel Ø 45mm and square steel 45mm

-knife cutting edges fourfold

Punching station:

-Punching force 60to

-throat 640mm

-table WxD = 1000 x 600mm

-punching max. Ø x thickness: Ø 26 x 20mm and Ø 57 x 9mm

-slot punching D x W x D: 10 x 45 x 90mm

-through hole in table Ø 40mm

-Equipment: stop bar Al angle 100 x 80 x 1000mm

Notching station:

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-Table W x D 430 x 380mm
-notches: material thickness 10mm; width 45mm; depth 60 - 90mm; angle flange 100 x 10mm

Punching:

-Table 600 x 600mm
-throat 625mm
-bore max: Ø 57 x 12mm
-working stroke 80mm; stroke rate 34 strokes/min; punching pressure 40t
-stop angle 200 x 100mm L=600mm

Notching station:

-Table size 450 x 450mm
-notching material thickness 13mm; width 52mm; depth V 90° 70 - 100mm; angle flange 100 x 13mm

Please ask for accessories.

Operation by foot switch

Some accessories available. Please ask.