

Portal - Machining Center

HUBER & GRIMME HG2500T



Sorry the machine has been sold already!

stock-no.:	0200006
type of machine:	Portal - Machining Center
make:	HUBER & GRIMME
type:	HG2500T
year of manufacture:	2003
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



technical details

x-axis:	1500 Tisch/tabel 1 mm
y-axis:	1000 mm
z-axis:	600-1000 mm
U-axis:	1500 Tisch/tabel 2 mm
spindle head swivable left - right:	A-Achse: 90 °
control:	Num C038 Power 1050
spindle revolutions per minute Station 1:	bis 50.000 U/min
rapid traverse:	60 - 110 m/min
tool changer with:	12 Aufnahmen/taper
tool clamping:	HSK E 32
interface:	ja
air-pressure connection:	min/max: 6/10 bar
total power requirement:	42 kW
dimensions of machine:	L:3,10xB:4,7xH:3,4 m
dimensions electric cabinet LxWxH:	L1,8xB:0,75xH:2,2 m

additional information

5 axis machining center in portal type construction

application for milling - grinding - drilling

materials: metal, wood, plastic, graphite, glas

2 working table size each 1200x1000x20mm aluminium

working spindle type IBAG HF 100

work piece clamping vacuum / vacuum pump Fezer Vacu Fix Typ KVT 3.60; suction pressure 55/66 m³/h; suction pressure 100mbar

coolant device make HYFRA Typ VWK 70-1-S, operational pressure 29,5 bar