

Machining Center - Vertical

Stama MC 535/TWIN



stock-no.:	0200013
type of machine:	Machining Center - Vertical
make:	Stama
type:	MC 535/TWIN
year of manufacture:	1999
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 5
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

x-axis:	800 mm
y-axis:	500 mm
z-axis:	510 mm
control:	Siemens 840D
number of spindle speeds:	36 - 10000 U/min.
tool changer with:	42 tools
tool clamping:	12000 N
tool taper:	SK40
max. torque on the spindle:	102 Nm
feed continuous:	X/Y/Z: min./max.: 1/10000 / 1/10000 / 1-10000 mm
rapid traverse:	X/Y/Z: 40/40/40 m/min
interface:	
voltage:	400 / 50 V / Hz
boring spindle:	mm/min
total power requirement:	70 kW
air-pressure connection:	bar
weight of the machine ca.:	t
dimensions of machine:	m
dimensions electric cabinet LxWxH:	m

additional information

HIGH PERFORMANCE DRIVING COLUMN - MACHINING CENTER

Coolant system with paper band conveyor
chip conveyor make Flender MC535/x=800
hydraulic aggregate make HAWE
Loading system Promo

cutting values:
max. milling capacity=400mm
max. drilling Ø 50mm
max. thread Ø M30

1 motor each for main spindle 1 + 2:
make Kessler; 21 kW; speed 15.000 rpm.

Machining Center - Vertical

Stama MC 535/TWIN



1 motor each for X / Y / and Z-axis:
Make Siemens; for X/Y axis 14.0 Nm and Z axis 17.6 Nm torque; speed 3000 rpm.