

# Bench Drilling Machine

## IXION TL 1004



Sorry the machine has been sold already!

|                      |                        |
|----------------------|------------------------|
| stock-no.:           | 0200228                |
| type of machine:     | Bench Drilling Machine |
| make:                | IXION                  |
| type:                | TL 1004                |
| year of manufacture: | 1998                   |
| type of control:     | CNC                    |
| country of origin:   | Germany                |
| storage location:    | Klingenthal            |
| delivery time:       | End of March 2016      |
| freight basis:       | Ex-Location            |
| price:               | on request             |



### technical details

|  |                              |
|--|------------------------------|
| bore capacity in steel (diameter):       | 32 mm                        |
| throat:                                  | - mm                         |
| bore stroke:                             | - mm                         |
| control:                                 | Mitsubishi M 530 MH          |
| z-travel:                                | 1000 (Pinole) mm             |
| y-travel:                                | 800 (Bohrinheit vertical) mm |
| x-travel:                                | 1000 (Tisch quer) mm         |
| w-longitudinal adjustment of the column: | 1100 mm                      |
| B-axis (table):                          | 360° Rundtisch manuell       |
| spindle speed::                          | 100-4000 U/min               |
| tool taper:                              | SK40                         |
| table surface area:                      | 1675x700 mm                  |
| table load:                              | 2,0 t                        |
| threading metric:                        | M 24                         |
| total power requirement:                 | 35 kW                        |
| dimensions L x W x H:                    | 6,42x3,92x2,2 m              |
| transport dimensions LxWxH:              | 8,0x2,5x2,2 m                |
| weight of the machine ca.:               | 18,0 t                       |

### additional information

Machine is free at the end of March 2016 and is momentarily still in use!  
4th axis (via rotary table) deep hole drilling machine  
with electric handwheel  
swarf conveyor  
coolant device  
Machine is in good used condition under power.