

Transfer Machine

GNUTTI FM OR 7.175



stock-no.:	0200420
type of machine:	Transfer Machine
make:	GNUTTI
type:	FM OR 7.175
year of manufacture:	ca. 1970
type of control:	conventional
country of origin:	Italy
storage location:	Leipzig 2
delivery time:	by agreement
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

spindle taper:	SK40
spindle stroke:	175 mm
number of spindles:	8 Stück
number of stations:	5 Stück
cycle time:	15-20 sec
revolutions per minute:	bohren/drill/taladrar 225...1037 U/min.
revolutions per minute:	gewinde/threading/rosca 50...316 U/min.
feed:	0,2 m/min
total power requirement:	30 (40PS) kW
weight of the machine ca.:	9,0 t
space requirements of the machine approx.:	3,9x2,4x2,5 m
dimensions of machine:	L:3,9xB:2,2xH:2,7 m
dimensions L x W x H:	+Anlage/plant/planta 2,7x2,52x2,25 m

additional information

The machine will be on a General overhaul (pictures from original condition at the former Company)

The machine has been constructed for the metal cutting process of workpieces in one clamping session. Especially blanks made of brass with a diameter 90mm x approx 100mm length would be machined with this machine.

description:

- workpiece support with switch plate with clamping station type round table with horizontal axis with 5 workpiece stations

processing units:

- drill spindle and thread cutting units
- drill capacity up to 2 3/4" and 81,53mm in brass
- thread cutting up to 2 1/2" und metric thread

Machine is equipped with a feeding-and unloading unit for workpieces. (feed capacity 3 -4 pieces/min and cycle time 15 - 20 sec.)

furthermore incl. coolant device
i.D.