

Transfer Machine

WEMA Vogtland BTrPi 900/8



stock-no.:	0200421
type of machine:	Transfer Machine
make:	WEMA Vogtland
type:	BTrPi 900/8
year of manufacture:	ca. 1987
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 2
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

spindle taper:	
spindle stroke:	mm
number of spindles:	15 Stück
number of stations:	8 Stück
control:	PS 2000
total power requirement:	83,0 kW
weight of the machine ca.:	17,0 t
space requirement of the machine approx.:	LxBxH: 5,0 x 6,2 x 3,8 m
dimensions of machine:	LxBxH: 2400x2800x2800 mm
dimensions electric cabinet:	Nr.1: LxBxH: 1000x850x2350 mm
dimensions electric cabinet:	Nr.2: LxBxH: 1250x650x2230 mm
dimensions electric cabinet:	Nr.3: LxB.H: 650x600x2300 mm
dimensions electric cabinet:	Nr.4: LxBxH: 1300x650x2350 mm

additional information

TRANSFER MACHINE with 3 work station and 15 drill & mill spindles
- for example the production of a high quantity of armatures

Other technical information about the machine:

- workpiece carrier: workpiece holding barrel Ø 800mm for 8 work piece - clamping station, clock cycle of 10 sec.
- drilling and milling unit: SK 40 intake; spindle stroke 125 mm; standard feed rate 1m/min; rapid traverse feed rate 4m/min; RPM max. 2240 rpm
- right 4x drill- & mill spindle with 18 stages and 1x thread cutting spindle hydr. 14 up to 224 U/min, left 4x drill and mill spindle with 18 stages and 1x thread cutting spindle hydr. from 14 up to 224 U/min such as radial 3x drill -and mill spindle from that 1x U-Axis and 1x thread cutting spindle
- 1.Thread-cutting unit: SK 40 Intake; Quill Ø 125 mm; quill-stroke 125mm; RPM 35.5 - 900 rpm; right/left
- 2.Thread-cutting unit: SK 40 Intake; Quill Ø 125 mm; quill-stroke 80mm; RPM 45 - 560 rpm; right/left

Equipment:

- 2 hydraulic aggregate
 - chip conveyor
 - belt filter produced by Filtertechnik Gera (fleece band 430mm)
 - control panel
 - manual switch
- i.D.