

Boring- and Thread Cutting Machine

GNUTTI FMF-6-125 RGH-A



Sorry the machine has been sold already!

stock-no.:	0200422
type of machine:	Boring- and Thread Cutting Machine
make:	GNUTTI
type:	FMF-6-125 RGH-A
year of manufacture:	ca. 1968
type of control:	conventional
country of origin:	Italy
storage location:	Leipzig 5
delivery time:	by agreement
freight basis:	EXW, free on truck
price:	on request



technical details

spindle taper:	SK40
spindle stroke:	100 mm
Number of spindles:	3/3 St.
number of stations:	6 Stück
cycle time:	1 Zyklus/cycle/ciclo 6sec. sec
revolutions per minute:	bohren/drill/taladrar 745...2180 U/min.
revolutions per minute:	gewinden/threading/rosca 185...350 U/min.
feed:	0-1 m/min
compressed air:	ca.700 l/min
total power requirement:	15 kW
weight of the machine ca.:	5,7 t
space requirement of the machine approx.:	3,9x2,4x2,5 m
dimensions electric cabinet LxWxH:	1,5x0,4x2,2 m
dimensions of machine:	L:3,1xB:2,35xH:2,8 m

additional information

The machine will be on a General overhaul (pictures from original condition at the former Company)

The machine has been constructed for the metal cutting process of workpieces in one clamping session. Especially blanks made of brass with a diameter 90mm x approx 100mm length would be machined with this machine.

description:

- workpiece support with switch plate with clamping station type round table with horizontal axis with 5 workpiece stations

processing units:

- drill spindle and thread cutting units
- drill capacity up to 2 3/4" and 81,53mm in brass
- thread cutting up to 2 1/2" und metric thread

Machine is equipped with a feeding-and unloading unit for workpieces. (feed capacity 3 -4 pieces/min and cycle time 15 - 20 sec.)
furthermore incl. coolant device

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On sale as is.
i.D.