

Transfer Machine

WEMA Vogtland BTrPi 900/8



stock-no.:	0200423
type of machine:	Transfer Machine
make:	WEMA Vogtland
type:	BTrPi 900/8
year of manufacture:	ca. 1987
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 2
delivery time:	3 months after order
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

spindle taper:	
spindle stroke:	mm
number of spindles:	15 Stück
number of stations:	8 Stück
control:	PS 2000
weight of the machine ca.:	17,0 t
total power requirement:	83,0 kW
dimensions of machine:	LxBxH: 2400x2800x2800 mm
dimensions electric cabinet:	Nr.1:LxBxH: 1000x850x2350 mm
dimensions electric cabinet:	Nr.2: LxBxH: 1250x650x2230 mm
dimensions electric cabinet:	Nr.3: LxBxH: 650x600x1700 mm
dimensions electric cabinet:	Nr.4: LxB.H: 1000x500x1350 mm
space requirements approx. LxWxH:	5,0 x 6,2 x 3,8 m

additional information

TRANSFER MACHINE with 3 work station and 15 drill & mill spindles
for example the production of a high quantity of armatures

Other technical information about the machine:

- workpiece carrier: workpiece holding barrel Ø 800mm for 8 work piece - clamping station, cycle time of 10 sec.
- drilling and milling unit: SK 40 intake; spindle stroke 125 mm; standard feed rate 1m/min; rapid traverse feed rate 4m/min; RPM max. 2240 rpm
- right 3x drill-& mill spindle, 1x thread cutting spindle, 1x U-axis such as radial 2x drill-& mill spindle slideable, 1x thread cutting spindle slideable and 2x U-axis slideable
- left 3x drill-& mill spindle, 1x thread cutting spindle, 1x U-axis such as radial 2x drill-& mill spindle slideable, 1x thread cutting spindle slideable and 2x U-axis slideable
- 1.Thread-cutting unit: SK 40 Intake; Quill Ø 125 mm; quill-stroke 125mm; RPM 35.5 - 900 rpm; right/left
- 2.Thread-cutting unit: SK 40 Intake; Quill Ø 125 mm; quill-stroke 80mm; RPM 45 - 560 rpm; right/left

Equipment:

- 2 hydraulic aggregate
 - chip conveyor
 - belt filter produced by Filtertechnik Gera (fleece band 430mm)
 - control panel
 - manual switch
- i.D.