

Transfer Machine

GNUTTI FM OR 7.175



Sorry the machine has been sold already!

stock-no.:	0200424
type of machine:	Transfer Machine
make:	GNUTTI
type:	FM OR 7.175
year of manufacture:	ca. 1977
type of control:	conventional
country of origin:	Italy
storage location:	Leipzig 4
delivery time:	by agreement
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

spindle taper:	SK40
spindle stroke:	175 mm
number of spindles:	8 Stück
number of stations:	5 Stück
revolutions per minute:	bohren/drill/taladrar 225...1037 U/min.
revolutions per minute:	gewinden/threading/rosca 50...316 U/min.
feed:	0-2 m/min
total power requirement:	30 kW
weight of the machine ca.:	8,7 t
space requirements of the machine approx.:	3,9x2,4x2,5 m
dimensions of machine:	L:3,9xB:2,4xH:2,6 m
dimensions electric cabinet LxWxH:	1,5x0,4x2,2 m

additional information

- (pictures from original condition at the former company)
- The machine has been constructed for the metal cutting process of workpieces in one clamping session. Especially blanks made of brass with a diameter 90mm x approx 100mm length would be machined with this machine.

description:

- workpiece support with switch plate with clamping station type round table with horizontal axis with 5 workpiece stations

processing units:

- drill spindle and thread cutting units
- drill capacity up to 2 3/4" and 81,53mm in brass
- thread cutting up to 2 1/2" und metric thread
- Machine is equipped with a feeding-and unloading unit for workpieces. (feed capacity 3 -4 pieces/min and cycle time 15 - 20 sec.)
- furthermore incl. coolant device

On sale as is.
i.D.