

# Transfer Machine

## GNUTTI FMO 11-125



stock-no.:	0200425
type of machine:	Transfer Machine
make:	GNUTTI
type:	FMO 11-125
year of manufacture:	-
type of control:	conventional
country of origin:	Italy
storage location:	Leipzig 2
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



### technical details

spindle taper:	
spindle stroke:	mm
number of spindles:	11 Stück
number of stations:	11 Stück
taper:	SK 40
air pressure - required:	6 - 7 bar
total power requirement:	13 kW
weight of the machine ca.:	10,2 t
space requirements of the machine approx.:	4,0 x 4,0 x 3,4 m
dimensions of machine:	3,4 x 3,45 x 2,9 m
dimensions electric cabinet:	2,1 x 0,4 x 1,9 mm

### additional information

Transferrmaschine (drilling & cutting)

Accessories optional please enquire to this additional position!

- workpiece holding turret Ø 1000mm with tool holder for 8 tool clamping stations, self centering clamping chuck jaws between the jaws, max. 20mm chuck jaw stroke ( oil pneumatic circulation)
- 11 working stations with Sk40 intake (right 4x Drill- & Mill spindle and 1x mitU-axis , left 4x Drill- & Mill spindle )
- drill unit 8x spindle stroke 125mm, feed 0 - 2 m/min, 164 - 1005 rpm with 12 gears stages
- thread cutting unit working stroke 125mm, rotation direction clockwise and counter clockwise, 31,5 - 194 rpm with 12 gears stages
- opposite located drill units 8 pieces with SK 40 holder
- coolant device with supply
- control via switch panel
- with swarf basin L: 1200 x W: 740 x H: 220mm i.D.