

# Gang Drilling Machine

## WMW Saalfeld BKR 4 x16



Sorry the machine has been sold already!

|                      |                             |
|----------------------|-----------------------------|
| stock-no.:           | 0200431                     |
| type of machine:     | Gang Drilling Machine       |
| make:                | WMW Saalfeld                |
| type:                | BKR 4 x16                   |
| year of manufacture: | ca. 1975                    |
| type of control:     | conventional                |
| country of origin:   | Germany                     |
| storage location:    | Leipzig 1                   |
| delivery time:       | immediately                 |
| freight basis:       | EXW, free on truck unpacked |
| price:               | on request                  |



## technical details

|                                    |                                     |
|------------------------------------|-------------------------------------|
| number of spindles:                | 3                                   |
| bore capacity in steel (diameter): | 2-16 mm                             |
| bore stroke:                       | 140 mm                              |
| drill spindle - Morse Taper:       | MK 3                                |
| spindle throat:                    | 295 mm                              |
| spindle distance:                  | 455 - 900 mm                        |
| headstock adjustment:              | 250 via Hand - Kurbel mm            |
| feed::                             | 0,08-0,125-0,20-0,31 - 4 steps mm/U |
| feed::                             | automatic + manuell                 |
| spindle speed::                    | 180 - 2000 - 8 steps U/min          |
| distance between table/spindle:    | ca. min. 200 - max. 700 mm          |
| table surface area:                | 1800 x 350 mm                       |
| table adjustment:                  | 250 via Hand mm                     |
| total power requirement:           | 6,3 kW                              |
| weight of the machine ca.:         | 2,4 t                               |
| dimension coolant device:          | L: 0,7 x B:0,28 x H:0,18 m          |
| dimension machine approx.LxWxH:    | 2,1 x 0,9 x 2,2 m                   |

## additional information

further technical details:

- clockwise / counter clockwise rotation
- thread cutting possible
- with coolant device

equipped:

- foot pedal control
- hand wheel