

# Transfer Machine

## GNUTTI FMO-11S-125 RGH



stock-no.:	0200433
type of machine:	Transfer Machine
make:	GNUTTI
type:	FMO-11S-125 RGH
year of manufacture:	nicht bekannt
type of control:	conventional
country of origin:	Italy
storage location:	Leipzig 5
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



### technical details

spindle taper:	40
spindle stroke:	mm
number of spindles:	9 Stück
weight of the machine ca.:	10,0 t
total power requirement:	13 (17,5 PS) kW
dimensions of machine:	LxBxH: 4100x3400x3200 mm
dimensions electric cabinet:	LxBxH: 2100x350x1900 mm

### additional information

TRANSFER MACHINE DRILL AND THREADCUTTING MACHINE - ROTARY TRANSFER MACHINE with 9x Drill- & Mill Spindles

- right 2x Drill-&Mill Spindle from that 1x with U-axis flexible and 1x thread cutting unit with 9 stages flexible
- left 2x Drill-&Mill Spindle from that 1x with U-axis flexible and 1x thread cutting unit with 9 stages flexible, such as radial 2x Drill-&Mill spindle and 1x thread cutting unit 9 stages, flexible
- workpiece carrier with 8 clamping stations: workpiece holding barrel Ø 1000 mm (oil-pneumatic cycle), clamping station self-centering clamping jaws
- Drilling: SK 40 intake; spindle stroke 125 mm; standard feed rate 0 - 2 m/min; RPM at 12 stages with 164-1005 rpm
- Drill- and facing unit; SK 40 intake; spindle stroke 90 mm; standard feed rate 0 - 2 m/min; rapid traverse feed rate 7.5 m/min; RPM at 12 stages with 166 - 1020 rpm
- 3 piece thread-cutting units: SK 40 Intake; Working stroke 125 mm; RPM at 12 stages with 31.5 - 194 rpm; clockwise and counterclockwise
- 6 piece opposing drill units: SK 40 intake

Equipment:

- coolant system with feed
- operation through control panel
- chip box
- counting mechanism
- elevated platform with stairs

i.D.