

Transfer Machine

WEMA Vogtland BTrPi 900/8



stock-no.:	0200434
type of machine:	Transfer Machine
make:	WEMA Vogtland
type:	BTrPi 900/8
year of manufacture:	ca. 1987
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 2
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

spindle taper:	
spindle stroke:	mm
number of spindles:	15 Stück
number of stations:	8 Stück
control:	PS 2000
total power requirement:	72 kW
weight of the machine ca.:	18,0 t
dimensions of machine:	LxBxH: 2100x3400x2600 mm
dimensions electric cabinet:	Nr.1: LxBxH: 1000x850x2300 mm
dimensions electric cabinet:	Nr.2: LxBxH: 1250x850x2500 mm
dimensions electric cabinet:	Nr.3: LxBxH: 1000x850x2100 mm
dimensions electric cabinet:	Nr.4: LxBxH: 1000x500x2350 mm
space requirements approx. LxWxH:	5,0 x 6,2 x 3,8 m

additional information

TRANSFER MACHINE with 3 work station and 15 drill & mill spindles
for example the production of a high quantity of armatures

Other technical information about the machine:

- workpiece carrier: workpiece holding barrel Ø 800mm for 8 work piece - clamping station, cycle time of 10 sec.
- drilling and milling unit: SK 40 intake; spindle stroke 125 mm; standard feed rate 1m/min; rapid traverse feed rate 4m/min; RPM max. 2240 rpm
- left 3x drill & mill spindle and 2x thread cutting spindle
- right 2x drill & mill spindle and 2x thread cutting spindle and 1x U-Axis such as 2x thread cutting spindle slidable, 2x drill and milling spindle from that one slideable and 1x U-axis slideable
- 1. thread-cutting unit: SK 40 Intake; Quill Ø 125 mm; quill-stroke 125mm; RPM 35.5 - 900 rpm; right/left
- 2. thread-cutting unit: SK 40 Intake; Quill Ø 125 mm; quill-stroke 80mm; RPM 45 - 560 rpm; right/left

Equipment:

- 2 hydraulic aggregate
- chip conveyor
- belt filter produced by Filtertechnik Gera (fleece band 430mm)
- control panel
- manual switch

i.D.