Gang Drilling Machine
WMW Saalfeld BKR 3x25

Sorry the machine has been sold already!

stock-no.:	0200436
type of machine:	Gang Drilling Machine
make:	WMW Saalfeld
type:	BKR 3x25
year of manufacture:	nicht bekannt
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request

technical details

number of spindles:	3
bore capacity in steel (diameter):	25 mm
bore stroke:	200 / 140 / 140 mm
drill capacity in cast iron:	31 mm
drill spindle - Morse Taper:	MK 3 + MK 4
headstock adjustment:	280 mm
feed::	automatic + manuell alle 3
table surface area:	1900 x 450 mm
table adjustment:	vertical 250 per Hand mm
distance between table/spindle:	min. 200 max. 700 mm
total power requirement:	8,6 kW
weight of the machine ca.:	2,4 t
dimension coolant device:	0,7 x 0,28 x 0,38 m
dimension machine approx.LxWxH:	2,1 x 1,0 x 2,4 m

additional information

Special design, the machine is equipped with 3 drilling spindles. Type BS 25

- Spindle no. 1 Spindle holder MK 4, throat 320, spindle stroke 200mm, right-left rotation, speed 63 - 1000 rpm with 9 steps, feed 0.08 - 0.125 mm/rev with 9 steps,
- Spindle no. 2+3 Spindle adapter MK 3, throat 270mm, spindle stroke 140mm, thread right-left rotation switchable automatically, speed 180 - 2000 rpm with 8 steps, feed 0.08-0.12-0.20-0.32 mm/rev with 4 steps
- spindle distance spindle head 1 to 2 is 475mm
- spindle distance spindle head 1 to 3 is min: 860mm and max. 1410mm
- spindle distance spindle head 2 to 3 is min. 388mm and max. 932mm
- Headstock shifting no. 3 approx. 540mm manual
- all three drilling spindles are adjustable in height
- right drilling spindle manually movable in transverse axis (see picture)
- Coolant tank

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