

# Gang Drilling Machine

## WMW Saalfeld BKR 2x50



Sorry the machine has been sold already!

stock-no.:	0200437
type of machine:	Gang Drilling Machine
make:	WMW Saalfeld
type:	BKR 2x50
year of manufacture:	ca. 1973
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



### technical details

number of spindles:	2
bore capacity in steel (diameter):	50 mm
bore stroke:	275 mm
bore capacity in cast iron:	63 mm
drill spindle - Morse Taper:	MK 5
spindle throat:	315 mm
spindle distance:	600 mm
headstock adjustment:	280 elektrisch mm
feed::	0,11 - 1,73 / 9 step mm/U
feed::	automatic + manuell beide Spindelköpfe
spindle speed::	32 - 1400 / 12 step U/min
distance between table/spindle:	min./max. 200/710 mm
table surface area:	950 x 450 mm
table adjustment:	250 per Hand mm
total power requirement:	13 kW
weight of the machine ca.:	2,4 t
dimension coolant device:	0,7 x 0,28 x 0,38 m
dimension machine approx.LxWxH:	2,8 x 1,1 x 2,85 m

### additional information

Custom-made, the machine is equipped with 2 drill spindles. Type BKR50 AI

Thread cutting right drill spindle clockwise rotation or counter clockwise is switchable with automatic. The left drill spindle doesn't have the switch automatic!

- adjustment of the gearbox transverse 1300mm via hand wheel
- height of both spindle heads electrically adjustable
- coolant tank
- hand and foot emergency control