

Pillar Drilling Machine

WMW Heckert BS 40



Sorry the machine has been sold already!

stock-no.:	0200688
type of machine:	Pillar Drilling Machine
make:	WMW Heckert
type:	BS 40
year of manufacture:	1989
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



technical details

bore capacity in steel (diameter):	40 mm
throat:	320 mm
bore stroke:	185 mm
bore capacity in cast iron:	50 mm
spindle taper MT:	MK 4
spindle turning speed - continuous:	63 ... 1000 / 9 step U/min
feed:	0,10 ... 1,6 / 9 step mm/U
table clamping surface::	560 x 460 mm
table adjustable:	vertical 350 mm
table rotating:	360 °
distance spindle /table:	550 mm
distance spindle/base plate:	1000 mm
base plate:	440 x 490 mm
column diameter:	220 mm
total power requirement:	4,2 kW
weight of the machine ca.:	1100 kg
dimension machine approx.LxWxH:	1,3 x 0,7 x 2,5 m

additional information

Equipment:

- thread cutting device with switch for left and right
- drill chuck Ø 3mm - Ø 16mm
- coolant system

Accessories:

- clamping table: L:750 x W:490 x H:172mm; adjustment lengthwise= 360mm and crosswise= 105mm, with 3 T-grooves