

Table Type Boring and Milling Machine

UNION KARL MARX STADT BFT 90/3



stock-no.:	0200725
type of machine:	Table Type Boring and Milling Machine
make:	UNION KARL MARX STADT
type:	BFT 90/3
year of manufacture:	ca. 1982
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 4
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



technical details

spindle diameter:	90 mm
x-travel:	mm
y-travel:	1000 mm
x-travel:	1000 (quer-Bewegung Tisch) mm
z-travel:	1600 (längs Bewegung Tisch) mm
B-axis (table):	360° mm
drill depth:	710 (w-Axis) mm
U-axis:	Planschiebervorstellung: 160 mm
table load:	2,5 t
table-size:	1000x1120 mm
tool taper:	Frässpindel ISO 60
tool taper:	Bohren MK5 / DIN 228+1806
spindle speed max.:	8-1600 U/min
feed:	0,8 - 2000 m/min
total power requirement:	18 kW
weight of the machine ca.:	9,2 t
machine dimensions LxWxH:	5,6 x 3,2 x 2,7 m
dimensions electric cabinet:	800 x 800 x 2080 mm

additional information

Table Type Boring and Milling Machine with face plate!

Equipment:

- removeable faceplate dia. 460mm
- steady rest, div. milling tools
- precision measurement display FAE 4 for all traverse paths
- thread-cutting device available (no change gears)

Documentation available

i.D.