

Floor Type Boring and Milling M/C - Hor.

WMW Union BFP130/7



Sorry the machine has been sold already!

stock-no.: 0200739
type of machine: Floor Type Boring and Milling M/C - Hor.
make: WMW Union
type: BFP130/7
year of manufacture: GU 2001/2002
type of control: CNC
country of origin: Germany
storage location: Leipzig 5
delivery time: immediately
freight basis: from location, without dismantling
price: on request



technical details

spindle diameter:	130 mm
x-travel:	11500 mm
y-travel:	2520 mm
z-axis:	420 mm
w-axis:	900 mm
U-axis:	320 mm
control:	TNC 426
tool taper:	ISO SK50
number of revolutions per minute of drill spindle:	5 - 1000 / 4 step U/min
range of revolutions per minute - continuous:	5 - 250 Planschieber / 2 step U/min
range of feed in x - axis:	5 - 2500 mm/min
range of feed in y - axis:	5 - 2500 mm/min
feed continuous:	z, w + u-Achse: 2 - 2500 mm/min
rapid traverse X,Y:	5,0 m/min
rapid traverse Z-axis:	3,3 m/min
rapid traverse:	w + u-Achse: 3,15 m/min
total power requirement:	100 kW
weight of the machine ca.:	90 t
dimension machine approx.LxWxH:	13,8 x 3,63 x 5,8 m
dimensions electric cabinet:	1,85 x 0,70 x 2,10 m

additional information

further technical details:
- face plate support / face slide outer dia. 785mm
- max. Ø drill depth 900mm
- max. Ø drill diameter 800mm
- max. Ø facing 1400mm

equipment:

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- coolant device
- control panel with jib length arm 2500 with manual control unit
- swarf conveyor scraper type

Machine has been completely overhauled year 2001/2002 and equipped with new Heidenhain control TNC 426!

Rotary Table see also stock No. 1104006 optional as an accessory available! clamping surface of the rotary table 2000x1800mm, table capacity 12,5t