

Table Type Boring and Milling Machine

WMW Union BFT 90/3-1



Sorry the machine has been sold already!

stock-no.:	0200748
type of machine:	Table Type Boring and Milling Machine
make:	WMW Union
type:	BFT 90/3-1
year of manufacture:	ca. 80-iger
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 2
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

spindle diameter:	102 mm
x-travel:	1000 mm
y-travel:	1000 mm
z-travel:	1000 mm
W-axis (spindle longitudinal):	710 mm
B-axis (table):	360 °
tool taper:	SK50
control for program:	
number of spindle speeds:	8 - 1600 / 3 step stufenlos
distance spindle center to table:	mm
table load:	2,5 t
table-size:	1000 x 1120 mm
table rotating:	360 °
feed steps:	X/Y/Z+W: 1 - 2500 mm/min
rapid traverse :	X/Y/Z+W: 3150 m/min
total power requirement:	27 kW
dimensions electric cabinet:	100 x 850 x 2000 mm
machine dimensions LxWxH:	4,2 x 2,45 x 2,8 m
weight of the machine ca.:	9,3 t
rapid traverse:	B-Achse: 2 min/U

additional information

Horizontal boring and milling machine

The following adjustment paths are displayed as follows:

X/X+Z axis = digital
W axis = linear scale
B-axis = radial scale

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Operation via control panel Heidenhain with boom
Coolant unit with pump
Hydraulic unit