

stock-no.:	0200897
type of machine:	Machining Center - Horizontal
make:	WERKZEUGMASCHINENFABRIK VOGTLAND GMBH
type:	HPC 63 M - 4 Achsen / 4 axis
year of manufacture:	1999
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

x-travel:	690 mm
y-travel:	400 mm
z-travel:	550 mm
B-axis (table):	360° mm
control:	Siemens 840 D
number of spindle speeds:	max. 15 000 U/min
tool clamping:	System nach DIN 69893
tool taper:	HSK-A63
tool changer magazine: chain magazine:	12 places Stück
traversing speed:	x/y/z Axis: 40
total power requirement:	195 kW
weight of the machine ca.:	13,0 t

additional information

Traveling Column Milling Machine

- the tool changing unit consist of 3 -NC axis and 1 NC- rotary table axis
- ATC (with magazine)
- rotary table Type SKH-NC 4/029, diameter=460mm , table surface plate Ø 500 x20mm, revolution per minute max. 22 rpm
- control panel SIEMENS
- Spindel-Typ: DRF-WE-255-N-W-15-30, 15000 U/min., Spindelleistung = 30 kW
- chip conveyer Make Knoll type 400K-3/280, ejection height 1150mm
- cooling system for spindle make SCHIMBKE Type DK 80V, 3,36 kW i.D.