

# Machining Center - Horizontal

## HECKERT-STARRAG CWK 400 D



Sorry the machine has been sold already!

stock-no.:	0200908
type of machine:	Machining Center - Horizontal
make:	HECKERT-STARRAG
type:	CWK 400 D
year of manufacture:	2001
type of control:	CNC
country of origin:	Germany
storage location:	Wurzen
delivery time:	immediately
freight basis:	Ex-Location
price:	on request



### technical details

x-travel:	650 mm
y-travel:	650 mm
z-travel:	650 mm
B-axis (table):	NC Tisch: 45° / 90° / 180° °
control:	Sinumerik 840D
number of spindle speeds:	50...10.000 U/min
max. torque on the spindle:	40%=200 Nm und 100%=165 Nm
tool taper:	HSK-A63 DIN 69893
tool changer magazine: chain magazine:	60 Stück
Table dimensions:	400 x 400 mm
speed of turning table:	Tisch: 25 (U/min.)
table load:	0,4 t
feed continuous:	X/Y/Z: 0...40.000
rapid traverse:	X/Y/Z: 40 (m/min.)
connected load:	75 kVA
voltage:	400V / 50 Hz V
weight of the machine ca.:	12,8 t
dimensions electric cabinet LxWxH:	m
dimension machine approx.LxWxH:	m

### additional information

#### Technical features:

- Height of the workpiece clamping surface above the lower edge of the bed (clamping station): 1000mm
- min. distance spindle front edge - centre of workpiece carrier = 50mm
- min. distance spindle centre - upper edge of workpiece carrier = 30mm
- Automatic pallet changer (2 pallets/changing table)
- optical-incremental, linear measuring system
- tool chain magazine
- chip conveyor

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-cooling unit  
optional: 4 additional pallets/changing tables are available for sale for €1,300 each  
i.D.