

Pillar Drilling Machine

FLOTT SB 25



stock-no.:	0206004
type of machine:	Pillar Drilling Machine
make:	FLOTT
type:	SB 25
year of manufacture:	1982
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	by agreement
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

bore capacity in steel (diameter):	28 mm
throat:	300 mm
bore stroke:	150 mm
drill capacity in cast iron:	30 mm
spindle taper MT:	MK3
spindle speed::	200; 300; 500; 800; 1250; 2000 / 6 step U/min
feed:	manuell mm/U
Distance spindle/table max.:	50 - 600 mm
table clamping surface::	330 x 300 mm
table rotating:	nein °
drill table adjustment:	550 (Handkurbel) mm
column diameter:	Ø 125 mm
total power requirement:	1,5 kW
weight of the machine ca.:	ca. 300 kg
dimension machine approx.LxWxH:	0,7 x 0,45 x 1,87 m

additional information

Equipped with RÖHM Supra 3 - 16mm quick-action chuck
Machine vice