

# Machining Center - Vertical

## Mikron Haas VCE 1250



Sorry the machine has been sold already!

stock-no.:	0208013
type of machine:	Machining Center - Vertical
make:	Mikron Haas
type:	VCE 1250
year of manufacture:	1997/2016
type of control:	CNC
country of origin:	USA
storage location:	Leipzig 5
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



### technical details

x-travel:	1270 mm
y-travel:	508 mm
z-travel:	635 mm
control:	Haas - VF-4
table-size:	1625 x 710 mm
table load capacity:	1800 kg
tool taper:	SK 40 (ISO 40)
Revolution per minute:	10 - 7500 U/min.
spindle head:	ISO 40 DIN 69871
distance spindle nose and table:	0 - 635 mm
feed speeds infinitely variable:	X+Y+Z Achse: 0 - 7620 mm/min
rapid traverse::	X+Y+Z Achse: 18,0 m/min
tool changer with:	20 places
spindle hours:	cycle time 71,0 h
operating hours - idle run:	677 h
air-pressure connection:	7 bar
interface:	RS 232
total power requirement:	ca. 13 kVA (ca. 11kW) kVA
Weight approx.:	6,4 t
dimension machine approx.LxWxH:	3,1 x 2,85 x 2,7 m

### additional information

- In 2016 the processor board was converted to the new version Marcon 15" LCD.
- graphic display on the screen
  - programmable mirroring
  - 2-stage gearbox
  - automatic central lubrication
  - Cooling: Spindle is lubricated with oil from outside (programmable cooling valves)
  - 4 axis for subsequent mounting of a indexing device, via parameter from control.

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Optionally, the stainless steel lower basin can be offered for 800.00 Euro. (D: 2100 x W:3000 x H:80 mm)  
The machine can be demonstrated under Power.