

Machining Center - Vertical

STAMA MC 010



Sorry the machine has been sold already!

stock-no.:	0208021
type of machine:	Machining Center - Vertical
make:	STAMA
type:	MC 010
year of manufacture:	1992
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

x-travel:	500 mm
y-travel:	380 mm
z-travel:	330 mm
control:	Fanuc 0M
tool changer with:	10 (SK30) Plätze
spindle taper MT:	SK 30 DIN 69871
Revolution per minute:	60 - 6000 U/min.
feed speeds infinitely variable:	1 - 5000 mm/min
max. torque on the spindle:	23 Nm bei 100%
rapid traverse::	Y/Y Achse: 24 m/min
rapid traverse::	Z Achse: 20 m/min.
bore capacity in steel (diameter):	20 (Gewinde M16) mm
table-size:	650 x 380 mm
table load capacity - central/maximum:	200 kp
interface:	232
total power requirement:	14 kVA (11kW)
Weight approx.:	2,2 t
dimension machine approx.LxWxH:	2,0 x 1,6 x 2,4 m

additional information

VERTICAL DRILLING CENTER with partitioned working area.

Linear ball guides

AC drive motor with torque max. 35 Nm

CNC contouring control 3-axis; circular interpolation XY-; XZ-; YZ-plane

automatic reference point approach

drilling, threading and contour milling by 3-axis path control

incl. cooling device (collecting tank, pump and feeder)

incl. Fanuc control panel

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incl. 6x foot plates
2x Aufspannvorrichtungen 400 x 300 x 100mm