

Hollow Spindle Lathe

Kirov 9M14



Sorry the machine has been sold already!

stock-no.:	0300016
type of machine:	Hollow Spindle Lathe
make:	Kirov
type:	9M14
year of manufacture:	1991
type of control:	conventional
country of origin:	Russia
storage location:	Leipzig 4
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

spindle passage:	200 mm
turning diameter over bed:	680 mm
turning diameter over slide rest:	mm
turning length:	max. 570 mm
center height over support:	300 mm
revolution per minute:	16 - 500 / 18 step U/min
total power requirement:	kW
weight of the machine ca.:	3,5 t
dimension machine approx.LxWxH:	3,1 x 1,8 x 1,4 m
dimensions electric cabinet:	570 x 230 x 950 mm

additional information

Hollow spindle lathe - pipe end processing machine
Application: End finishing machine - inside/outside

Plan support: distance 400mm, feed 0.026 - 0.38 mm/min.

longitudinal support: distance 550 mm, feed 0.064 - 1.025 mm/min.

tool support: distance 350 mm, with tool holder quadruple holder, swivelling

Thread cutting possible

three-jaw chuck Ø 500mm

Backside: Face plate Ø 520mm with 4 clamping jaws

Tailstock: center height 300 mm, travel 230 mm, MK 5 holder, equipped with three-jaw chuck Ø 230 mm with internal jaws

Cooling water device

Copy ruler