

CNC Lathe

INDEX GFG65/350CNC



Sorry the machine has been sold already!

stock-no.:	0300534
type of machine:	CNC Lathe
make:	INDEX
type:	GFG65/350CNC
year of manufacture:	1994
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 4
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

turning diameter:	600 mm
swing diameter over bed slide:	315 mm
turning length:	500 mm
control:	Siemens 810 T
x-axis tool holder:	290 mm
z-axis longitudinal tool holder:	308 mm
range of revolutions 1:	16 bis 2800 U / min /rpm
range of revolutions 2:	22,4 bis 4000 U / min /rpm
speed steps work spindle:	48 steps/Stufen
spindle bore diameter:	75 mm
bar material dia.:	65 mm
tool turret - number of stations:	16 (2x8)
tool taper:	VDI 3425
total power requirement:	37 kW
weight of the machine ca.:	ca. 7,0 t
dimensions of machine:	B:3,2xT:4,0xH:2,45 mm
dimensions electric cabinet LxWxH:	1,8x0,55x2,0 m
transport measurements machine:	4,0x2,3x2,45 m

additional information

- workpiece clamping via hydraulic clamping cylinder
- cross-slide: slide paths from the reference point in Ri -x=290mm, +x=50mm, -z=380mm, +z=120mm
- greatest drilling depth 250mm
- turret head number of the tool mounting holes 16(2x8) of which 13 occupied

Accessories:
- some tools

The machine has no driven tools.

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Sale of the machine with limited functions!

clamping chuck doesn't clamp and release, turret doesn't turn,
no automatic cycle, software missing error codes
machine doesn't have driven tools!

i.D.