

CNC Turning- and Milling Center

MAZAK Super QT 10 M



Sorry the machine has been sold already!

stock-no.:	0300556
type of machine:	CNC Turning- and Milling Center
make:	MAZAK
type:	Super QT 10 M
year of manufacture:	1994
type of control:	CNC
country of origin:	Japan
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



technical details

turning diameter over bed:	mm
turning dia. over face-slide:	mm
turning length:	305 mm
control:	Mazatrol T 32-3
turning diameter:	230 mm
z-axis:	377 mm
x-axis:	160 mm
c-axis:	0,001-360°
range of revolution per minute:	35-6000 (spindle) U/min
cutting speed:	x+z-axis= 5000 mm/min
rapid traverse X-axis:	30000 mm/min
rapid traverse Z-axis:	30000 mm/min
spindle head:	JIS A2 - 6 + Spezialkopf (counter spindle)
spindle bore:	61 mm
tool turret - number of stations:	12
range of revolution per minute:	170-4200 (driven tool) U/min
feed speed:	120-3000 (revolver) mm/min
tailstock movement:	275 mm
tailstock taper MT:	M.T. Nr. 4
total power requirement:	31,8 kVA
weight of the machine ca.:	3,6 t
dimensions L x W x H:	3500x1465x1835 mm
dimension swarf conveyor LxWxH:	2500x900x1130 mm

additional information

Machine can be equipped with driven tools.

- C-axis with spindle switch movement 0,001 - 360 degrees
- tailstock fully automatic
- clamping chuck Kitagawa B206 Ø=170mm

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- swarf conveyor make Hubert + Fortdran type 150E (with pump and coolant supply)
- bar feed
- 2 times foot switch (clamping chuck)

bars up to diameter 42mm
touch probe!

accessories:

div. tools

Machine can be demonstrated under power.