

CNC Turning- and Milling Center

MAZAK Super QT 15 MS



Sorry the machine has been sold already!

stock-no.:	0300557
type of machine:	CNC Turning- and Milling Center
make:	MAZAK
type:	Super QT 15 MS
year of manufacture:	1994
type of control:	CNC
country of origin:	Japan
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



technical details

turning diameter over bed:	- mm
turning dia. over face-slide:	- mm
turning length:	531 mm
turning diameter:	276 mm
control:	Mazatrol T32-3
x-axis:	180 (revolver) mm
z-axis:	575 (revolver) mm
c-axis:	0,001-360 (Hauptspindel) °
b-axis:	590 (Gegenspindel-quer) mm
spindle bore:	61 (Hauptspindel) mm
bar material dia.:	max. 51 mm
turning speeds:	35-5000 (Hauptspindel) U/min
rapid traverse X-axis:	30 m/min
rapid traverse Z-axis:	30 m/min
tool turret - number of stations:	12 / davon 1 angetrieben /-driven
total power requirement:	60 kVA
dimensions L x W x H:	4300x1700x2300 mm
dimension swarf conveyor LxWxH:	2100x1000x1100 mm

additional information

Machine can be equipped with driven tools.

- with main spindle + counter spindle
- C-Axis
- clamping chuck main spindle Kitagawa B206 Ø=210mm
- clamping chuck counter spindle Kitagawa B206 Ø=170mm

equipment:

- chip conveyor make Hubert + Fortdran type 150E with pump and coolant supply

accessories:

div. tools and accessories

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