

# CNC Lathe

## KERN DMT CD 322



Sorry the machine has been sold already!

stock-no.:	0300573
type of machine:	CNC Lathe
make:	KERN DMT
type:	CD 322
year of manufacture:	2006
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



### technical details

turning diameter over bed:	340 mm
turning dia. over face-slide:	150 mm
turning length:	mm
X-axis (column, long):	ca. 820 (mit Revolver) mm
x-axis tool holder:	920 mm
y-axis:	plan = 250 mm
slide adjustment travel:	plan = 250 mm
centre distance:	1000 mm
control:	HEIDENHAIN MANUALplus 4110
spindle bore:	52 mm
tool turret - number of stations:	8
range of revolution per minute:	10 ... 4000 U/min
tailstock taper MT:	MK 4
tailstock quill adjustment:	200 mm
tailstock center height:	160 mm
total power requirement:	16 kW
weight of the machine ca.:	2,30 t
dimension machine approx.LxWxH:	2,7 x 1,7 x 1,7 m
dimensions electric cabinet LxWxH:	1,25 x 0,5 x 1,7 m

### additional information

- Multifix Quick Release Tool Clamp Type B
- jaw chuck Röhm 200 (manual clamping)
- tailstock manual
- tool turret manufacturer Sauter
- manual operating hours counter (currently: 4187 hours)
- central lubrication manufacturer Vogel
- coolant system
- various accessories

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- Tool taper VDI 30
- swarf basin

Machine can be demonstrated under power.