

CNC Lathe

Hahn & Kolb PD 200



Sorry the machine has been sold already!

stock-no.:	0300574
type of machine:	CNC Lathe
make:	Hahn & Kolb
type:	PD 200
year of manufacture:	-
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

turning diameter over bed:	200 mm
turning dia. over face-slide:	mm
turning length:	210 mm
travel -x axis:	125 mm
control:	Sinumerik 820T
operating hours - idle run:	59 467 h
spindle hours:	1000 h
swing dia.:	550 mm
spindle bore:	36 mm
spindle passage:	27 (im Zugrohr) mm
range of revolution per minute:	50 ... 8000 U/min
tool turret - number of stations:	8
rapid traverse x + z axis:	6 + 12 m/min
tailstock taper MT:	MK 3
rapid traverse:	X/Z Achse: 6 / 12 m/min
feed::	X/Y Achse: 0,1 - 6 / 0,1 - 12 m/min
total power requirement:	12,5 kW
weight of the machine ca.:	2,0 t
dimension machine approx.LxWxH:	1,95 x 1,42 x 1,7 m

additional information

more data:

- tool carrier - disk turret as inclined bed turret, mounting DIN 69880, tool system VDI 3425B.2
- 3-jaw chuck Ø 115mm
- tailstock (displacement approx. 250mm; quill stroke=90mm; MK3 mount)
- swarf container, right side is extendible
- coolant system
- operation via control panel and 2 foot switches

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The machine can be demonstrated under power.