

CNC Lathe

Hitachi Seiki TF 25 - 4 axis



Sorry the machine has been sold already!

stock-no.:	0300577
type of machine:	CNC Lathe
make:	Hitachi Seiki
type:	TF 25 - 4 axis
year of manufacture:	1999
type of control:	CNC
country of origin:	Japan
storage location:	Leipzig 5
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



technical details

turning diameter over bed:	mm
turning dia. over face-slide:	mm
turning length:	mm
swing diameter:	Planschlitten: Ø 400 mm
centre distance:	1165 mm
swing diameter over bed:	Ø 600 mm
travel -x axis:	265 mm
travel - cross:	z-Achse: 1130 mm
control:	Seicos Σ10L MULTI
spindle bore:	63,5 mm
tool turret - number of stations:	12-fach VDI Revolver
range of revolution per minute:	4000 U/min
operating hours - idle run:	4963 h
spindle hours:	1706 h
total power requirement:	27 kVA kVA
weight of the machine ca.:	6,0 t
dimension machine approx.LxWxH:	5,0 x 2,0 x 2,0 m
dimension swarf conveyor LxWxH:	3,65 x 0,6 x 1,4 m

additional information

High performance turning centre
C-axis (4 axes) - driven tools holder option
Spindle:
- revolution = 450 - 4,000 rpm.
- bar capacity 66mm
- bore Ø 78mm
- 3-jaw lathe chuck Ø 255 hydraulic

Tool revolver:

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- disc turret
- Ø 480mm
- for 12 tools of which 1x space for driven tool
- tool holder xØ 40mm

Tailstock:

- travel 1070mm
- hydraulic
- trailing tip

Chip conveyor.

- Type Myfran MT 10 = hinged belt = width 180mm

- coolant system, 2x foot switch 2-fold, control panel
- measurement sensor
- finished part catcher (prepped/incomplete)

Optionally we offer various tools. Please ask for details.
i.D.