

Vertical Turret Lathe - Double Column TOS SK12



Sorry the machine has been sold already!

stock-no.:	0300711
type of machine:	Vertical Turret Lathe - Double Column
make:	TOS
type:	SK12
year of manufacture:	1964
type of control:	conventional
country of origin:	Czech Republic
storage location:	expected
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

table diameter:	1180 mm
faceplate diameter:	1180 mm
swing diameter with side support:	1250 mm
turning diameter:	1600 mm
Boring depth max.:	ca. 500 mm
workpiece height:	ca. 1000 mm
cross rail adjustment:	760 vertical mm
faceplate revolution per minute range:	3,55 - 8 + 8 - 150 min-1
feed:	0,006 - 9 / 24 step mm/U
table load:	50 t
table rotation speed:	5,3 - 225 / 8 step U/min
total power requirement:	ca. 80 kW
weight of the machine ca.:	80 t
dimension machine approx.LxWxH:	2,7 x 4,0 x 4,23 m
dimensions electric cabinet LxWxH:	1,25 x 0,65 x 1,3 m
rapid traverse:	4000 mm/min

additional information

With two tool slides:

right side: support vertical = 520mm and horizontal = 800mm, with steel holder Quadruple tool changer

left side: support vertical = 450mm and horizontal = 800mm, swivelling 45° right/left, with 1x steel holder fixed

Equipment:

digital measuring system K+C type MS 10 A (measuring path 700mm)

Air filter (flow rate 1600 m³/h)

manual hour counter